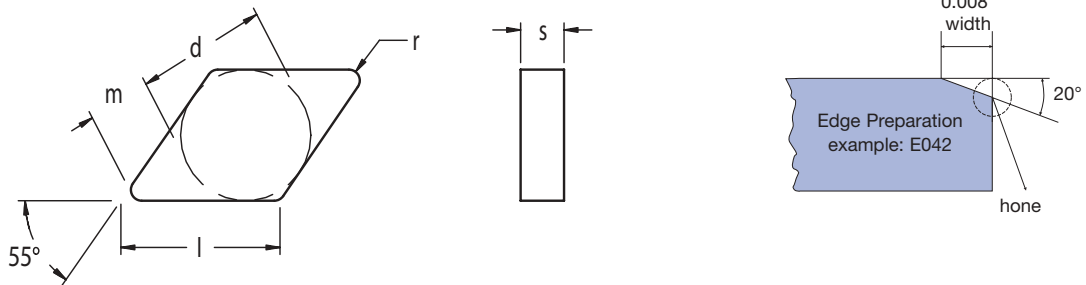


D Style Turning Inserts

DNG



Part Number		Dimensions (inch)							Grade					
ANSI	ISO	d	l	s	r	m	m1	h	SA7402		SA8204		SA8405	
									Stock	Edge Prep	Stock	Edge Prep	Stock	Edge Prep
DNG432	<i>DNGN150408</i>	0.500	0.610	0.188	0.031	0.255	-	-	◆◆◆	E042	-	-	-	-
DNG433	<i>DNGN150412</i>	0.500	0.610	0.188	0.047	0.236	-	-	◆◆◆	E042	◆◆	E040	-	-
DNG442	<i>DNGN150608</i>	0.500	0.610	0.250	0.031	0.255	-	-	◆◆◆	E042	◆◆	E040	-	-
DNG443	<i>DNGN150612</i>	0.500	0.610	0.250	0.047	0.236	-	-	◆◆◆	E042	◆◆	E040	-	-
DNG451	<i>DNGN150704</i>	0.500	0.610	0.313	0.016	0.273	-	-	◆◆◆	E042	-	-	-	-
DNG452	<i>DNGN150708</i>	0.500	0.610	0.313	0.031	0.255	-	-	◆◆◆	E042	◆◆	E040	◆◆	E020
DNG453	<i>DNGN150712</i>	0.500	0.610	0.313	0.047	0.236	-	-	◆◆◆	E042	◆◆	E040	◆◆	E020
DNG454	<i>DNGN150716</i>	0.500	0.610	0.313	0.063	0.218	-	-	◆◆◆	E042	◆◆	E040	◆◆	E020

Ordering example: DNG 432 SA7402

Star Guide Key to Recommended Inserts

Material Designations							
	P ◆ Unalloyed Steels	M ◆ Stainless Steels	K ◆ Cast Irons	S ◆ High Temp. Alloys			
	P ◆ Alloyed Steels	M ◆ PH Stainless	N ◆ Aluminium & Alloys	H ◆ Hard Materials			