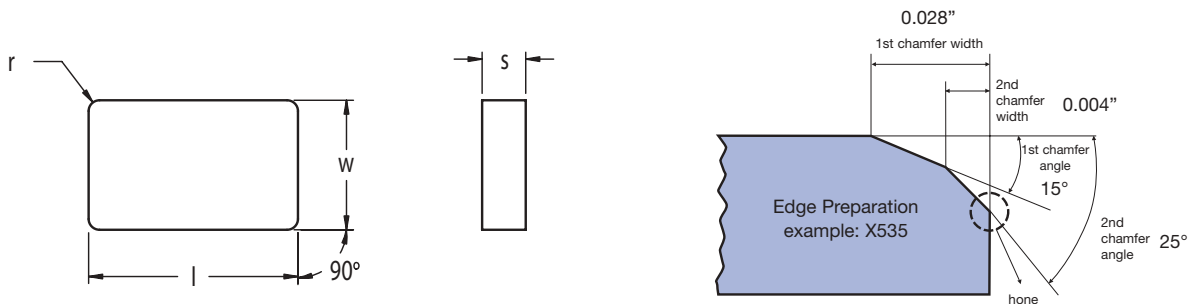


L and R Style Turning Inserts

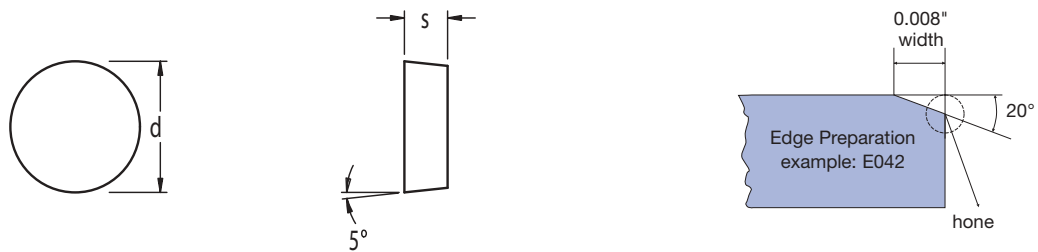
LNJ



| Part Number | | Dimensions (inch) | | | | | | | Grade | | | | | |
|-------------|------------|-------------------|-------|-------|-------|-------|----|---|--------|-----------|--------|-----------|--------|-----------|
| ANSI | ISO | d | l | s | r | m | m1 | h | SA7402 | | SA8204 | | SA8405 | |
| | | | | | | | | | Stock | Edge Prep | Stock | Edge Prep | Stock | Edge Prep |
| LNJ6688 | LNJN381232 | - | 1.520 | 0.500 | 0.125 | 0.750 | - | - | ◆◆◆ | X535 | - | - | ◆ | X435 |

Ordering example: LNJ 6688 SA7402

RBG



| Part Number | | Dimensions (inch) | | | | | | | Grade | | | | | |
|-------------|------------|-------------------|---|-------|---|---|----|---|--------|-----------|--------|-----------|--------|-----------|
| ANSI | ISO | d | l | s | r | m | m1 | h | SA7402 | | SA8204 | | SA8405 | |
| | | | | | | | | | Stock | Edge Prep | Stock | Edge Prep | Stock | Edge Prep |
| RBG32 | RBGN090300 | 0.375 | - | 0.125 | - | - | - | - | ◆◆◆ | E022 | - | - | - | - |
| RBGN1007M0 | RBGN1007M0 | 0.394 | - | 0.313 | - | - | - | - | ◆◆◆ | E042 | ◆◆ | E040 | - | - |
| RBG43 | RBGN120400 | 0.500 | - | 0.187 | - | - | - | - | ◆◆◆ | E042 | ◆◆ | E040 | - | - |
| RBG44 | RBGN120600 | 0.500 | - | 0.250 | - | - | - | - | ◆◆◆ | E042 | ◆◆ | E040 | - | - |
| RBG45 | RBGN120700 | 0.500 | - | 0.313 | - | - | - | - | ◆◆◆ | E042 | ◆◆ | E040 | ◆◆ | E020 |

Ordering example: RBG 32 SA7402

Star Guide Key to Recommended Inserts

| Material Designations | | | | | | | | |
|-----------------------|---|------------------|---|------------------|---|--------------------|---|-------------------|
| | P | Unalloyed Steels | M | Stainless Steels | K | Cast Irons | S | High Temp. Alloys |
| | P | Alloyed Steels | M | PH Stainless | N | Aluminium & Alloys | H | Hard Materials |

